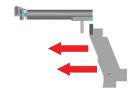
Rotary Pouch Packer - Features & Benefits

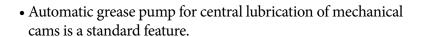


- No pouch jams on pouch infeed conveyor using a wider drive belt (patented).
- Cylinder type gripper is an inherent robust design and prevents dirt from building up sanitary design for food packaging.
- Spring inside gripper design prevents corrosion and dirty springs, as well as eliminates the risk of a broken spring falling into a pouch.
- Easy pouch size changeover in 5 minutes.



- Horizontal movement of gripper pusher prevents grippers from bending (patented).
- Electrical cabinet is on top of machine to prevent water and dust from easily entering.
- No springs with mechanical cams reduce vibration and bouncing at high speeds which results in less maintenance.





• Robustly built machine that weighs 6,600 lbs. - outer components are made of 304 stainless steel, anodized aluminum alloys, and food grade plastic.

Pre-Made Pouch Configurations











































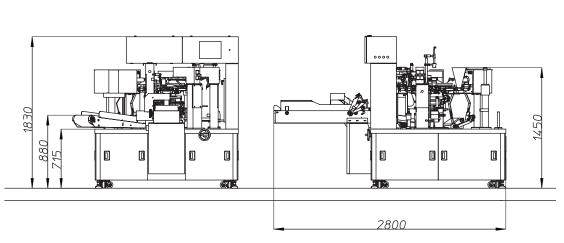


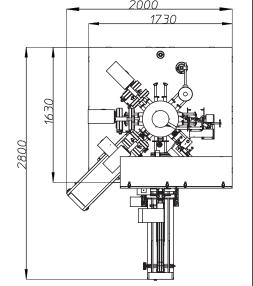


Top Valve Corner Valve



Rotary Pouch Packer - Durable Design & Compact Footprint





Machine Models

Model:	JR-6S2540	JR-8S1024	JR-8S1331	JR-8D0915	JF-8S0815	
Speed* (pouches per minute):	10 - 30	30 - 50	30 - 50	60 - 90	30 - 40	
Pouch Size Range (mm):						
Width:	250 - 400	100 - 245	130 - 310	90 - 150	80 - 150	
Length:	up to 470	up to 400	up to 470	up to 400	up to 400	

^{*}Production speed depends on product, pouch type/set and filling volume.

Technical Specifications

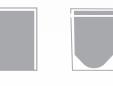
Power Consumption:	4.5kW (3 phase)		
Air Consumption:	14 cfm (350 l/min), 80-100 psi		
Touchscreen/Controls:	Allen-Bradley		
Main Drive Motor:	SEW (Germany)		
Pneumatics:	SMC		



ROTARY POUCH PACKER























Rotary Packaging Process

1. Empty pouch loading

- 3. Pouch opening
- 5. Second filling

2. Date coding

- 4. First filling
- 6. First top heat sealing
- 7. Second top heat sealing
- 8. Top seal cooling and pouch exit

Junapack Weigh Fill Machine





- list products?
- Cosmetics • Dried fruits & nuts
- Frozen food
- Liquids & sauces
- Pet food
- Powders & granules
- Retort

- Frozen food
- Liquids & sauces
- Powders & granules



Junapack Zipper Pouch Machine

Bakery & snacks

- Cosmetics • Dried fruits & nuts
- Pet food
- Retort



Junapack Spout Pouch Machine

Ideal for:

• list products?

• Dried fruits & nuts

• Liquids & sauces

• Powders & granules

Cosmetics

• Frozen food

• Pet food

• Retort

- Ideal for: • list products?
- Cosmetics
- Dried fruits & nuts
- Frozen food • Liquids & sauces
- Pet food
- Powders & granules
- Retort

 Bakery & snacks Cosmetics

Bakery & snacks

• Dried fruits & nuts

Liquids & sauces

Powders & granules

Cosmetics

Frozen food

• Pet food

• Retort

- Dried fruits & nuts
- Frozen food
- Liquids & sauces • Pet food
- Powders & granules
- Retort



Junapack Gusset Pouch Machine



Ideal for:

- list products?
- Cosmetics
- Dried fruits & nuts
- Frozen food Liquids & sauces
- Pet food
- Powders & granules
- Retort

- Bakery & snacks
 - Cosmetics
 - Dried fruits & nuts
 - Frozen food • Liquids & sauces
 - Pet food
 - Powders & granules
- Retort



Junapack Duplex Machine



- list products?
- Cosmetics
- Dried fruits & nuts
- Frozen food
- Liquids & sauces
- Pet food
- Powders & granules
- Retort

- Bakery & snacks Cosmetics
- Dried fruits & nuts
- Frozen food
- Liquids & sauces • Pet food
- Powders & granules
- Retort



